



NOTE: ALL DIMENSIONS ARE NOMINAL AND MAY VARY.
WITHDRAWAL SPINDLE HANDLE REMOVED FOR CLARITY.

DRAWING No.	ISSUE No.
CP311	0

CERTIFICATE RELATED DRAWING
NO MODIFICATIONS PERMITTED WITHOUT THE APPROVAL OF THE TECHNICAL MANAGER

DO NOT SCALE

DIMENSIONS IN MILLIMETRES (mm)
MAXIMUM MACHINED SURFACE
TEXTURE $\mu m Ra 3.2$
MACHINE WHERE MARKED THUS ✓
ANGULAR TOLERANCES $\pm 1/2^\circ$
DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED

UPTO 6	± 0.1
OVER 6 UPTO 30	± 0.2
OVER 30 UPTO 100	± 0.3
OVER 100 UPTO 300	± 0.5
OVER 300	± 0.8

TEST No.	PROCESS No.
200	---
DRAWN	AER
DATE	1/10/08
CHECKED	1/10/08 AER
APPROVED	1/10/08 AER
SCALE	1:4

0	DCR	DRN	1/10/08	AER
	CHK	1/10/08	AER	APP
			1/10/08	AER

DRAWING INTRODUCED.

TYPE A40SCR

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